

**MANUFACTURING  
NUMBERS:**

9700730  
9700750

***vizion***™  
by A.J. Antunes & Co.



System Tested and Certified by NSF International and WQA against NSF/ANSI Standard 42 and 53 for the reduction of:

Standard No. 42: Aesthetic Effects  
Nominal Particulate Reduction Class I  
Standard No. 53: Health Effects  
Cyst Reduction & Turbidity Reduction as  
verified and substantiated by test data.

System Tested and Certified by WQA  
against NSF/ANSI Standard 372  
for lead-free compliance

P/N 1011066 Rev. G 12/13

***VZN T5 WATER  
FILTRATION***

***VZN-421H-T5, VZN-441H-T5***



***Owner's Manual***

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## OWNER INFORMATION

### General

The VZN system is an innovative filtration system that uses proprietary multi-bore hollow fiber membranes as well as a carbon element to provide the latest innovation in filtration technology.

This manual provides the safety, installation, and operating procedures for the VZN water filtration system. All information contained in this manual should be read prior to installing and operating the system. Your VZN system is manufactured from the finest materials available and is assembled to strict quality standards. This system has been tested at the factory to ensure dependable trouble-free operation.

### Warranty Information

Please read the full text of the Limited Warranty in this manual.

If the system arrives damaged, contact the carrier immediately and file a damage claim with them. Save all packing materials when filing a claim. Freight damage claims are the responsibility of the purchaser and are not covered under warranty.

The warranty does NOT extend to:

- Damages caused in shipment or damage as result of improper use.
- Installation of electrical service.
- Normal maintenance as outlined in this manual.
- Malfunction resulting from improper maintenance.
- Damage from moisture leaking into electrical components.
- Damage from tampering with, removal of, or changing any preset control or safety device.

**IMPORTANT! Keep these instructions for future reference. If the system changes ownership, be sure this manual accompanies the equipment.**

**OWNER INFORMATION (continued)****Service/Technical Assistance**

If you experience any problems with the installation or operation of your system, contact A.J. Antunes & Co. at **1-630-784-1000**, or toll free in the United States at **1-800-253-2991**.

Fill in the information in the next column and have it handy when calling for assistance. The serial number is on the specification plate located on the system.

Suggested replacement period for the Ultra Filter Cartridge is approximately 3 years.

For sales in the state of Iowa:

Seller: \_\_\_\_\_ Date: \_\_\_\_\_

Buyer: \_\_\_\_\_ Date: \_\_\_\_\_

Purchased From: \_\_\_\_\_

Date of Purchase: \_\_\_\_\_

Model No.: \_\_\_\_\_

Serial No.: \_\_\_\_\_

Mfg. No.: \_\_\_\_\_

**IMPORTANT**

**A.J. Antunes and Company reserves the right to change specifications and product design without notice. Such revisions do NOT entitle the buyer to corresponding changes, improvements, additions, or replacements for previously purchased equipment.**

## IMPORTANT SAFETY INFORMATION

In addition to the warnings and cautions in this manual, use the following guidelines to safely operate the system:

- Read all instructions before using equipment.
- Install or locate the equipment only for its intended use as described in this manual.
- Do NOT use corrosive chemicals in this equipment.
- Do NOT operate this equipment if it has a damaged cord or plug; if it is not working properly, or if it has been damaged or dropped.
- This equipment should be serviced by qualified personnel only. Contact A.J. Antunes & Co. for repair.
- Do NOT immerse cord or plug in water.
- Keep cord away from heated surfaces.
- This equipment should be supplied with only cold water.
- For installations in Massachusetts, the Commonwealth of Massachusetts Plumbing Code 248 CMR shall be adhered to. The use of saddle valves are not permitted. Please consult your local plumber.

The following warnings and cautions appear throughout this manual and should be carefully observed.

- Unplug the power cord before performing any service or maintenance on the unit.
- All electrical connections must be in accordance with local electrical codes and any other applicable codes.
- **WARNING ELECTRICAL SHOCK HAZARD. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.**
  - Do NOT modify the power supply cord plug. If it does not fit the outlet, have a proper outlet installed by a qualified electrician.
  - Do NOT use an extension cord with this unit.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or a similarly qualified person.
- This equipment is to be installed to comply with the local plumbing code and any other applicable code.
- Water pressure must not exceed 100 psig (690 kPa). To reduce water pressure, install a water pressure regulator and set to suit the application.
- The trans membrane pressure (inlet pressure minus the permeate water pressure) must not exceed 45 psi (310 kPa).
- A ground fault circuit interrupter (GFCI) must be installed on the circuit to this system.
- When installed on metallic plumbing, a properly sized electrical bonding jumper must be installed across the inlet and outlet pipes serving this unit.

**NOTE: If the inlet water pressure is less than 50 psig (345 kPa), it is recommended that a suitably-sized booster system (outlet pressure 60 psig - 100 psig max (414 kPa - 690 kPa max) be installed.**

## IMPORTANT SAFETY INFORMATION (continued)

### Protect from becoming dry

If the membrane dries out, irreversible damage to the Ultra Filter membrane may result. Protect the filter from becoming dry by keeping it wet and sealed at all times.

### Protect from freezing

If the Ultra Filter membrane freezes during operation or storage, irreversible damage to the membrane and brittle cracking of the cartridge or housing may result.

### Protect from direct sunlight or other UV sources

Avoid long-term exposure to direct sunlight or other UV sources. The Ultra Filter should be stored in a dark location.

### Protect from high temperatures or abrupt variation in temperature

The maximum operating temperature is 100°F (38°C). Avoid abrupt variations in temperature. Any temperature variation should be made slowly.

### Protect from rough handling or dropping

Mechanical damage, external breakage, and/or internal breakage of the filter can result if the system is dropped or bumped. Handle with care at all times during transportation and installation.

### Protect from organic solvents and concentrated acids

Prevent any and all contact of the membrane with strong solvents, solvents containing chlorine, or concentrated acids. Do NOT use strong solvents or concentrated acids on any plastic parts of the filter system. Examples of some solvents to avoid: acetone, methyl acetate (nail polish remover); hexane (spot removers); turpentine, toluene (paint thinners); dry cleaning solutions, insecticides.

### Protect from abrasive material

The membranes must be protected from abrasive materials like shavings left in a pipe. Abrasive materials in contact with the membrane can cause irreversible damage to the membrane. All pipes must be flushed clean before installing the filter. All plastic parts of the filter system must be protected from sharp objects like knives, sand paper, or other tools. Cutting or nicking a plastic part can weaken it and cause a leak. Do NOT use abrasive cleansers on any plastic parts.

### Protect from water hammer

The system must be protected from shock, pressure surges, or pulsation that may occur inside water pipes. Water hammer occurs in pipes when a valve or faucet shuts quickly. Install a water hammer arrestor (pressure vessel containing compressed air separated from the water by a diaphragm) to reduce pressure shock.

### ⚠ CAUTION ⚠

This equipment is to be installed to comply with the basic plumbing code of the Building Officials and Code Administrators, Inc. (BOCA) and the Food Service Sanitation Manual of the Food and Drug Administration (FDA).

### ⚠ CAUTION ⚠

Water Flow Regulator Assemblies are NOT interchangeable. Operating the system with the wrong Water Flow Regulator or without a regulator can damage the system, cause personal injury, and voids the warranty!

### ⚠ CAUTION ⚠

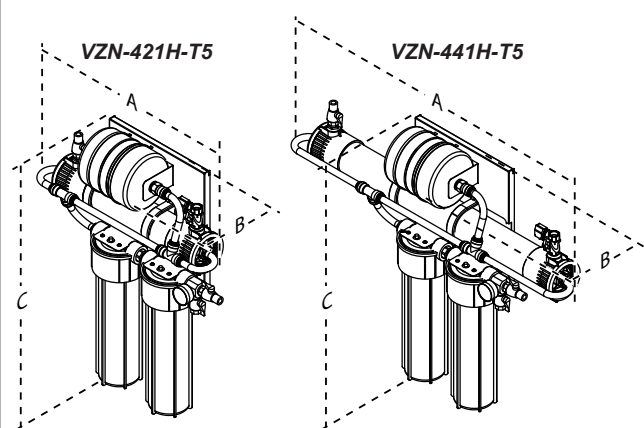
All electrical connections must be in accordance with local electrical codes and any other applicable codes.

A ground fault circuit interrupter (GFCI) must be installed on the circuit to this system.

When installed on metallic plumbing, a properly sized electrical bonding jumper must be installed across the inlet and outlet pipes serving this unit.

## SPECIFICATIONS

### Dimensions



Model & Mfg. No.	Width (A)	Depth (B)	Height (C)
VZN-421H-T5 9700730	31" (79 cm)	9" (23 cm)	39" (99 cm)
VZN-441H-T5 9700750	50" (127 cm)	9" (23 cm)	39" (99 cm)

### ⚠ CAUTION ⚠

All electrical connections must be in accordance with local electrical codes and any other applicable codes.

A ground fault circuit interrupter (GFCI) must be installed on the circuit to this system.

When installed on metallic plumbing, a properly sized electrical bonding jumper must be installed across the inlet and outlet pipes serving this unit.

### Electrical Ratings

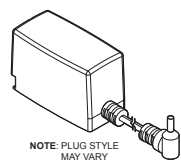
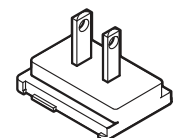
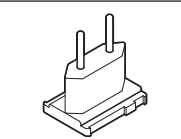
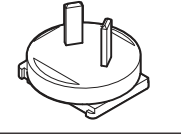
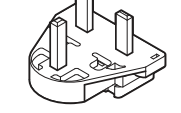
Model & Mfg. No.	Volts	Watts	Amps	Hertz
VZN-421H-T5 9700730	100-240	10	.08	50/60
VZN-441H-T5 9700750	100-240	10	.08	50/60

**NOTE:** Includes plug adaptors for US, Europe, Australia, and UK.

### Replacement Cartridges

Replacement	Part Number
VZN-421H-T5	L-420 Ultra Filter
VZN-441H-T5	L-440 Ultra Filter
VZN-421H-T5 VZN-441H-T5	Carbon Element

### Electrical Cord & Plug Configurations

Kit Model Number	Description	Configuration
0012146	DC Power Supply 100 - 240 VAC Includes the 4 plug adaptors below	 <small>NOTE: PLUG STYLE MAY VARY</small>
	US NEMA 1-15 (2 pin) or NEMA 5-15 (3 Pin)	
	Euro CEE 7/16	
	AS/NZS 3112 AUS (2 Pin)	
	UK BS 1363	

## PERFORMANCE DATA SHEET

### Filter Cartridge Capacities

Maximum Operating Pressure	100 psig (690 kPa)
Maximum Operating Temperature	100°F (38°C)
Minimum Operating Temperature	40°F (4°C)
Maximum Trans Membrane Pressure	45 PSI (3.1 Bar)
pH Range	3-10
MWCO	100 kD
NSF/WQA Certified Rated Service Flow:	
VZN-421H-T5	7.9 gpm (30 l/m)
VZN-441H-T5	13 gpm (49 l/m)

### Performance Claims for Percent Reduction

Substance	Influent Challenge Concentration	Reduction Requirement	Minimum % Reduction
cyst <sup>1</sup>	minimum 50,000/L	99.95%	99.95%
Turbidity	11 ± 1 NTU	≤ 0.5 NTU	99.1%
Particulate Class I Particles 0.5 to < 1µm	at least 10,000 particles /mL	≥ 85%	N/A

<sup>1</sup>based on the use of microspheres or *Cryptosporium parvum* oocysts



System Tested and Certified by NSF International and WQA against NSF/ANSI Standard 42 and 53 for the reduction of:

Standard No. 42: Aesthetic Effects  
Nominal Particulate Reduction Class I  
Standard No. 53: Health Effects  
Cyst Reduction & Turbidity Reduction  
as verified and substantiated by test data.

System Tested and Certified by WQA against NSF/ANSI Standard 372 for lead-free compliance

This system has been tested according to NSF/ANSI Standard 42 and 53 for reduction of the substances listed below. The concentration of the indicated substances in water entering the system was reduced to a concentration less than or equal to the permissible limit for water leaving the system, as specified in NSF/ANSI 42 or 53. While testing was performed under standard laboratory conditions, actual performance may vary.

**NOTE: The NSF/WQA information provided applies to the Ultra Filter cartridge.**

**Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system. Systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.**

## OPERATION

### Overview

The VZN system operates in two modes:

- Normal Operation Mode
- Flush Mode

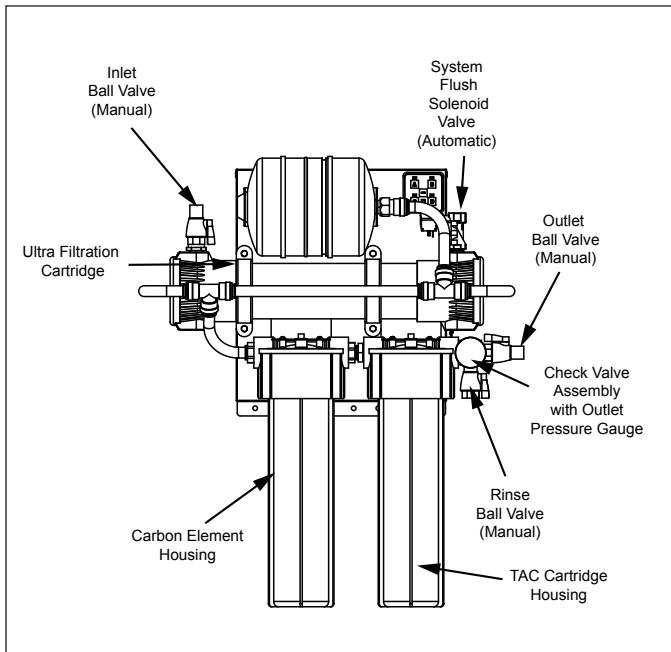
During Normal Operation Mode, water enters the Inlet and flows through the Ultra Filter before exiting the Permeate Outlet as usable product water.

During Flush Mode, the Drain Valve opens and water entering the Inlet flushes and cleans the Ultra Filter membrane by removing any debris collecting on the membrane wall.

The Drain Valve is only powered during Flush Mode.

**NOTE: Do NOT unplug the power cord or turn off the system during Flush Mode. If there is a power outage or the system is unplugged, water will continue to be filtered but the system will NOT flush. This could cause the Ultra Filter to plug prematurely and may reduce the life of the filter.**

The flush is automated by the Universal Pulse Controller to last 10 seconds and take place in one-hour intervals. This interval can be changed (see **Changing the Interval Setting** in the Maintenance section of this manual).



**Figure 1. System Components**

### ⚠ CAUTION ⚠

Changing the flush interval can cause the Ultra Filter to plug prematurely and may reduce the life of the filter. Consult the factory for more information.

### Manual Flushing

A manual flush can be activated at any time by pressing the **FLUSH** button on the Universal Pulse Controller.

When the **FLUSH** button is pressed, the Flush LED on the controller flashes and the Drain Valve opens for 10 seconds. After flushing is complete, the Drain Valve will close, the Flush LED will stop flashing and the unit will automatically return to Normal Operation Mode.

**NOTE: A manual flush will not affect the interval flush setting.**



## INSTALLATION

### Unpacking

1. Open the large box. It should contain:
  - A. Plate-mounted VZN system with Ultra Filter Cartridge installed
  - B. Padded envelope containing:
    - Power Adaptor
    - Adaptor Plugs
    - Owner's Manual
    - Mounting Bracket
    - Filter Wrench
    - Glove and Sticker Kit
    - Sanitizing Tee Fitting and Plug
  - C. Carbon Element and Carbon Element Housing
3. Remove all packing materials and protective coverings from the system.
4. Remove the information packet. Fill out and mail the warranty card immediately to prevent any delay in obtaining warranty coverage.

**NOTE: If any parts are damaged, contact A.J. Antunes & Co. IMMEDIATELY at 1-800-253-2991 (toll free in the U.S. and Canada) or 1-630-784-1000.**

### Equipment Setup

#### GENERAL

When placing the system into service, pay attention to the following guidelines:

- Do NOT immerse cord or plug in water.
- Keep cord away from heated surfaces.

#### ELECTRICAL

The line voltage must match the voltage on the specification label. The plug on the power cord must match the appropriate outlet. Do NOT connect the system to a switched electrical outlet.

#### PLUMBING

**NOTE: The system must be connected to the COLD water line. Do NOT connect the system to the hot water line.**

The VZN system uses the following connections:

<b>System Inlet</b>	3/4" NPT
<b>System Outlet (Product Water)</b>	3/4" NPT
<b>Drain</b>	3/4" FNPT
<b>Rinse Outlet</b>	3/4" (Garden Hose or 3/4" ID Hose)

When making a plumbing connection to the system, use a back-up wrench on the supporting plumbing. Always use a quality, approved pipe sealant or thread seal tape on pipe threads. Do NOT allow pipe sealant inside pipes.

Do NOT over tighten the connections. Use plastic fittings when connecting to the plastic connections of the system.

If soldered plumbing is used, do NOT apply heat to, or near, the filtration system. Use union (O-ring seal) connections for ease of installation and future servicing.

#### SUGGESTED TOOLS AND SUPPLIES FOR INSTALLATION

The following tools and supplies are suggested to help with the installation:

- Screwdriver
- Drill with Bits
- Tape Measure
- Two Gallon Bucket
- Pipe Wrenches
- Adjustable Wrenches
- Level
- Pipe Dope or Thread Seal Tape
- Fresh, Unscented Liquid Chlorine Bleach
- Garden Hose (for rinsing)
- Hose or pipe for drain line

## INSTALLATION (continued)



Due to its weight and size, the VZN system **MUST** be mounted with the provided Mounting Bracket. Read the Mounting the System section before attempting to mount the VZN system. Use care when lifting heavy objects.

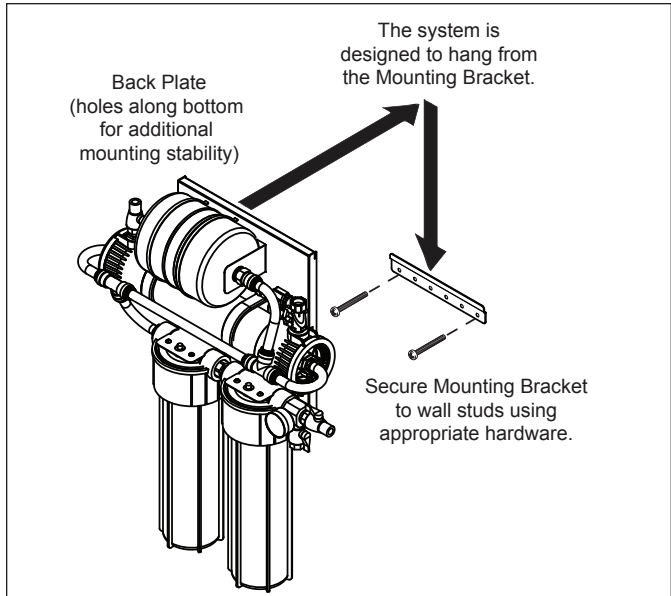
### Mounting the System

**NOTE:** Use caution when lifting and mounting the system. The system **MUST** be mounted using the provided Mounting Bracket.

The VZN system comes with a Mounting Bracket. When mounting the system, pay attention to the following guidelines:

- • Allow sufficient access for cartridge replacement. VZN-421 units should be mounted with 20 inches to the left or right. VZN-441 units should be mounted with 40 inches to the left or right.
- • Mount the system near but NOT above an appropriate electrical outlet.
- • Mount the system near a drain for flushing operations.
- • Mount the system before all consumable water filtration processes.
- • Mount the system with the provided Mounting Bracket and hardware capable of supporting 120 lbs. or more.
- • Secure the Mounting Bracket into wall studs or with the appropriate heavy duty mounting hardware.

The system is pre-assembled to a Back Plate. The Back Plate has mounting holes across the bottom portion to secure the bottom of the system to the wall. Some of the bottom mount-



**Figure 2. Mounting the System**

ing holes may be obscured. Plan your mounting accordingly.

Follow these steps to secure the Mounting Bracket to the wall and seat the VZN system:

1. Use a stud finder and level to attach the Mounting Bracket securely to the wall with the appropriate mounting hardware (Figure 2).
2. The Mounting Bracket is designed so that the VZN system can be lifted and hung on the Mounting Bracket. With assistance, lift the system and seat it onto the Mounting Bracket securely (Figure 2).
3. Secure the bottom portion of the VZN system to the wall using the holes provided. Make sure the mounting hardware secures the system into wall studs or use the appropriate mounting hardware.
4. Screw the Carbon Element Housing onto the Carbon Element Head without the Carbon Element installed.

**NOTE: Do NOT install the Carbon Element at this time. The Carbon Element should only be installed after the Ultra Filter Cartridge has been rinsed.**

5. Screw the TAC Housing onto the TAC Head without the TAC Cartridge installed.

**NOTE: Do NOT install the TAC Cartridge at this time. The TAC Cartridge should only be installed after the Ultra Filter Cartridge has been rinsed.**

## INSTALLATION (continued)

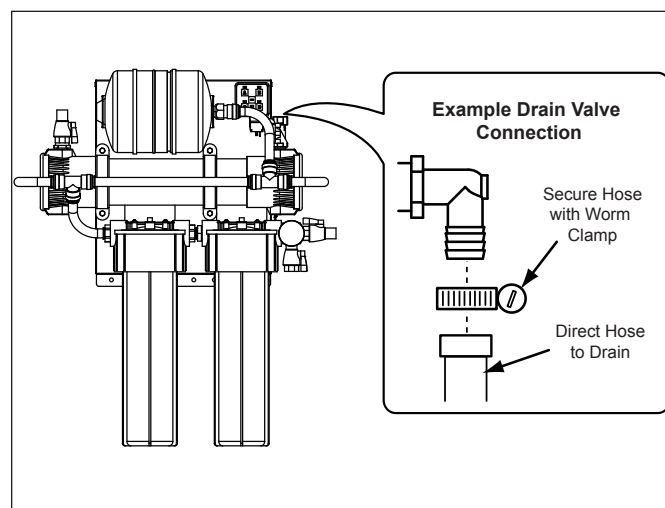
### Drain Valve Connection

The drain is for flushing particle buildup out of the system during self cleaning.

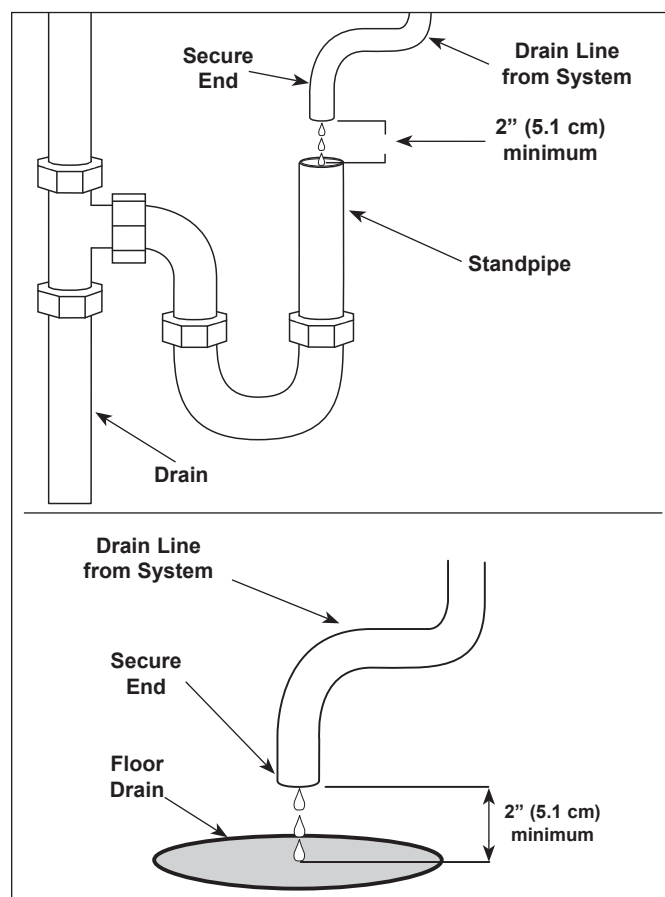
1. Cut a length of tubing (not supplied) so it reaches the drain from the Drain Valve.
2. Connect one end of the hose to the Drain Valve with an appropriate fitting (not supplied) (Figure 3).
3. Direct the other end of the hose to the drain (Figure 3).

When connecting the drain hose, pay attention to the following guidelines:

- The drain line plumbing must be able support the flow rate whenever the system flushes. This flow rate is dependent on the inlet water pressure, inlet pipe size, and system.
- The drain line leading out of the system must be as short as possible and slope downwards without any kinks or loops.
- The drain line plumbing must be positioned and secured at least 2 inches above the drain (Figure 4). This air gap protects the system from contamination in the event of a backed-up drain.
- The drain used must not be blocked or restricted.
- The drain used must be as large or larger than the drain line plumbing.



**Figure 3. Drain Valve Connection**



**Figure 4. Drain Line Plumbing**

## INSTALLATION (continued)

### Rinse Valve Connection

1. Obtain a length of 3/4" garden hose long enough to reach from the Rinse Valve to the drain.
2. Install a gasket in the end of the hose (non-drain end).
3. Connect the hose to the Rinse Valve fitting. Use a back-up wrench on the fitting if required (Figure 5).
4. Direct the other end of the hose to the drain. Secure as necessary.

**NOTE:** The drain **MUST** accommodate a flow of up to 15 gpm.



**Do NOT use the Rinse Valve for consumable water.**

### System Inlet Connection

The System Inlet has a 3/4" NPT male thread at the Inlet Valve (Figure 6). Do NOT overtighten fittings as this could cause the plastic ball valve to crack.

Use plastic fittings and a pipe thread sealant approved for use on PVC fittings when making connections.

### Filtered Water Permeate Outlet Connection

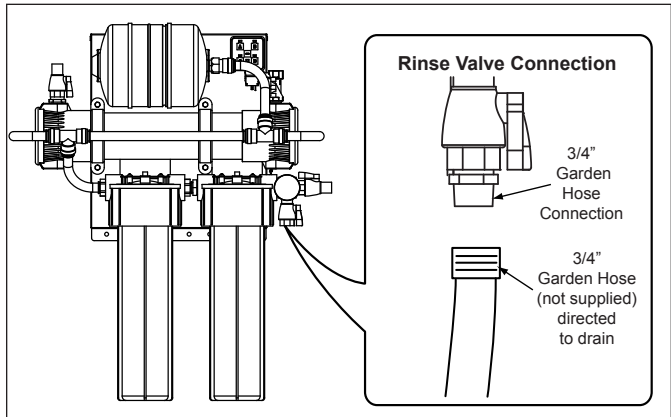
The System Outlet has a 3/4" NPT male thread at the Outlet Valve (Figure 6). Do NOT overtighten fittings as this could cause the plastic ball valve to crack.

Use plastic fittings and a pipe thread sealant approved for use on PVC fittings when making connections.

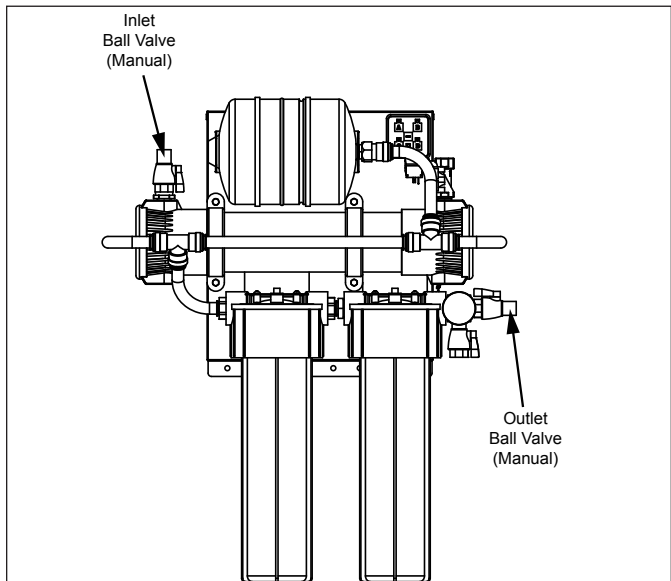
### Inlet Water Plumbing

The "T" Fitting with plug (supplied) should be installed at the System Inlet. This fitting will be used for sanitizing the system and downstream plumbing (Figure 6a).

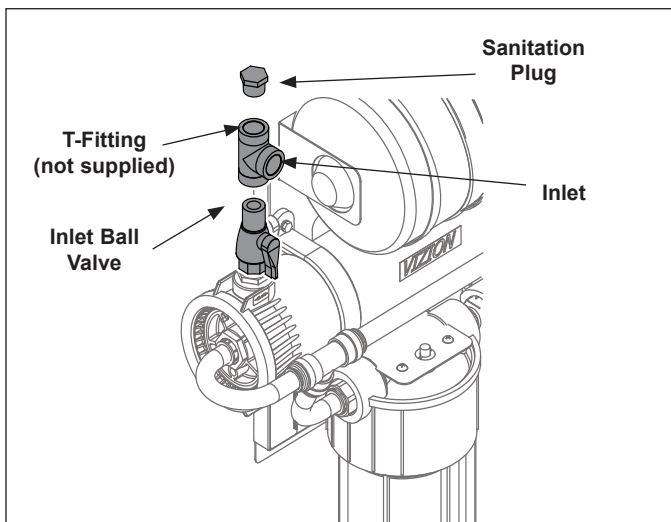
Before connecting the fitting to the System Inlet, the plumbing to the system must be flushed clear of all debris. Hold a bucket at the inlet water line and slowly open the Inlet Water Valve. Allow the pipe to flush until all debris is removed.



**Figure 5. Rinse Valve Connection**

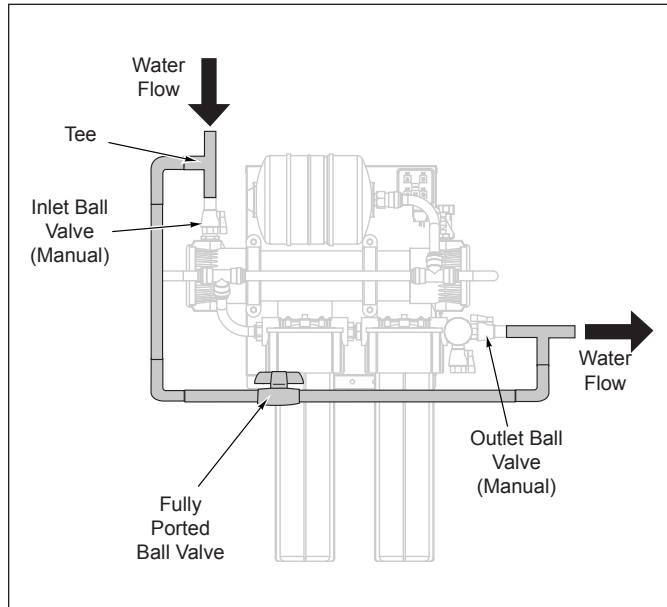


**Figure 6. Inlet and Outlet Connections**



**Figure 6a. Installing a T-Fitting for Sanitizing**

## INSTALLATION (continued)



**Figure 7. Install Bypass**

### Installing a Bypass

It is recommended that an optional bypass be installed to help with replacing cartridges and servicing the system. Installation of a bypass can be done easily as the Inlet and Outlet Ball Valves are already installed.

1. Install tees on the end of the plumbing leading to the Inlet and Outlet Ball Valves.
2. Connect the two tees by installing plumbing and a fully ported (preferably 3/4") Ball Valve.
3. When the system is in use, open the Inlet and Outlet Ball Valves and close the Bypass Ball Valve.
4. When servicing is needed, close the Inlet and Outlet Ball Valves and open the Bypass Ball Valve.

### Starting the Controller

1. Select the proper AC plug for your electrical outlet and install it onto the power supply.
2. Plug the appropriate end of the power cord into the controller.
3. Plug the other end of the power cord into the electrical outlet. The LEDs on the controller will light up.
4. The controller automatically enters Flush Mode and the Flush LED starts to flash.
5. When flushing is complete, the Flush LED will stop flashing and one or more LEDs will remain lit, indicating the unit has power and which interval is selected in the controller.

### Rinsing the Ultra Filter Cartridge

The Ultra Filter Cartridge comes pre-installed in the VZN system. The Ultra Filter Cartridge must be rinsed before the system is used to remove any air and protective solution.

**NOTE: Ultra Filter Cartridge must be rinsed to drain before use. Rinsing to drain removes storage solution and air. Do NOT rinse into carbon if present. Carbon life and/or performance may be affected.**

**NOTE: Make sure the Carbon Element and TAC Cartridge, if present, are NOT installed. These should only be installed after the Ultra Filter Cartridge has been rinsed.**

1. Direct water from the Rinse Ball Valve to a drain.
2. Close the Outlet Ball Valve.
3. Close the Inlet Ball Valve.
4. Open the Rinse Ball Valve.
5. Slowly turn on the water supply to the VZN system.
6. Slowly open the Inlet Ball Valve. Air and water will come out of the Rinse Ball Valve.
7. Press the **FLUSH** button. The Drain Valve will open and air and water will come out of the drain line. Repeat six times to ensure all air and storage solution are flushed out of the Ultra Filter Cartridge.
8. Continue to allow water to run at full flow out of the Rinse Ball Valve for at least 15 minutes.
9. After 15 minutes, close the Rinse Ball Valve and allow the system to sit for 15 minutes without any water flow to release any trapped air from the Ultra Filter Cartridge.
10. Inspect the unit for any leaks, repairing as needed.
11. After 15 minutes, open the Rinse Ball Valve and wait for five minutes to flush out any remaining air.
12. Close the Rinse Ball Valve and disconnect the garden hose.
13. Press the **FLUSH** button to open the Drain Valve. Repeat six times to ensure any remaining air is flushed out of the system.
14. Open the closest downstream tap or faucet.
15. Slowly open the Outlet Ball Valve and allow water to run through the system and out the faucet for five minutes.

## INSTALLATION (continued)

### Sanitizing the System and Lines

The plumbing must be sanitized to eliminate possible contamination that may have occurred during the installation process.

One ounce (30 ml) of liquid chlorine bleach (regular bleach, unscented 5.25 % - 6 % sodium hypochlorite) or Kay-5 sanitizer solution (Sodium Dichloro-s-Triazinetrione Dihydrate, 6%) or equivalent can be used to sanitize the plumbing.

The Kay-5 sanitizer solution is made by dissolving a 1 oz. packet of Kay-5 powder in 2 oz. (60 ml) of clean warm water. This can be done by removing 1 inch from the top of the Kay-5 packet and adding the 2 oz. of warm water to the packet. Mix with a coffee stirrer to dissolve. When added to the system, this will create a 60-100 ppm chlorine solution.

**NOTE: Follow the handling and safety instructions supplied with the sanitizer.**

**NOTE: If installed, remove the Carbon Element and TAC Cartridge from the system BEFORE Sanitizing.**

1. Follow the steps in the *Rinsing the Ultra Filter Cartridge* in the Installation section of this manual.
2. Turn off the water to the system.
3. Open the faucet or tap closest downstream to the system.
4. Allow the system and plumbing to drain.
5. Remove the plug installed in the sanitizing "T" fitting at the inlet of the system. Allow the water to drain out of the system.
6. Pour the sanitizer into the inlet sanitation fitting using a cup or funnel. Be careful not to spill the sanitizer onto clothing or skin.
7. Reattach the plug on the sanitation fitting.
8. Slowly turn on the water supply to the system.
9. Allow water to flow through the system and out of the open faucet or tap until the smell of sanitizer is present.
10. Close the faucet or tap.
11. Let the system stand without water flow for at least 15 minutes to allow the sanitizer to sanitize the pipes.
12. After 15 minutes without water flow, open the faucet or tap.
13. Allow water to flow through the system until the presence of sanitizer is gone.
14. Open all other faucets and taps in line with the system to flush any remaining sanitizer from the plumbing.
15. Close all faucets and taps.

### Rinsing the Carbon Element and TAC Cartridge

The Carbon Element and TAC Cartridge **MUST** be rinsed before using the system the first time and immediately after the Carbon Element or TAC Cartridge have been replaced.

**NOTE: If Installed, remove the TAC Cartridge Element before proceeding. Do not rinse a new Carbon Element with the TAC Cartridge Element installed.**

1. Install the Carbon Element into the Carbon Element Housing.
2. Screw the Carbon Element Housing (containing the Carbon Element) into place on the Carbon Element Head. The Housing will come to a hard stop at the end of the thread. Use a Filter Wrench if necessary.
3. If installed, remove the TAC Cartridge Element from the TAC Cartridge Housing.
4. Screw the empty TAC Housing into place on the TAC Head. The Housing comes to a hard stop at the end of the thread. Use a Filter Wrench if necessary.
5. Direct water from the Rinse Ball Valve to a drain. Then open the Rinse Ball Valve and close the Outlet Ball Valve.
6. Turn on the water to the system by slowly opening the Inlet Ball Valve.
7. Allow water to flow through the Carbon Element and TAC Housings to flush out trapped air and any debris that may be present.
8. To help remove trapped air from the Housings, press the RED Pressure Relief Button on the top of the housings until water just begins to come out.
9. Flush the Carbon Element for at least 5 minutes.
10. Install the TAC Cartridge Element into the TAC Housing with the arrow on the cartridge pointing up. Reattach the TAC Housing to the system. Flush for at least 5 minutes.

**NOTE: Do NOT consume water used during this process.**

11. Close the Rinse Ball Valve when rinsing completes.
12. Open the Outlet Ball Valve. The system is now ready for use.
13. **For new piping installations:** After making the connection to the System Outlet:
  - A. Open the faucet or tap closest to the filter system
  - B. Slowly open the Inlet Valve.
  - C. Allow the pipe to flush until all debris is removed.



## MAINTENANCE

### Replacing the Ultra Filter Cartridge

**NOTE: Always install new Carbon Element and new TAC Cartridge Element after replacing the Ultra Filter Cartridge.**

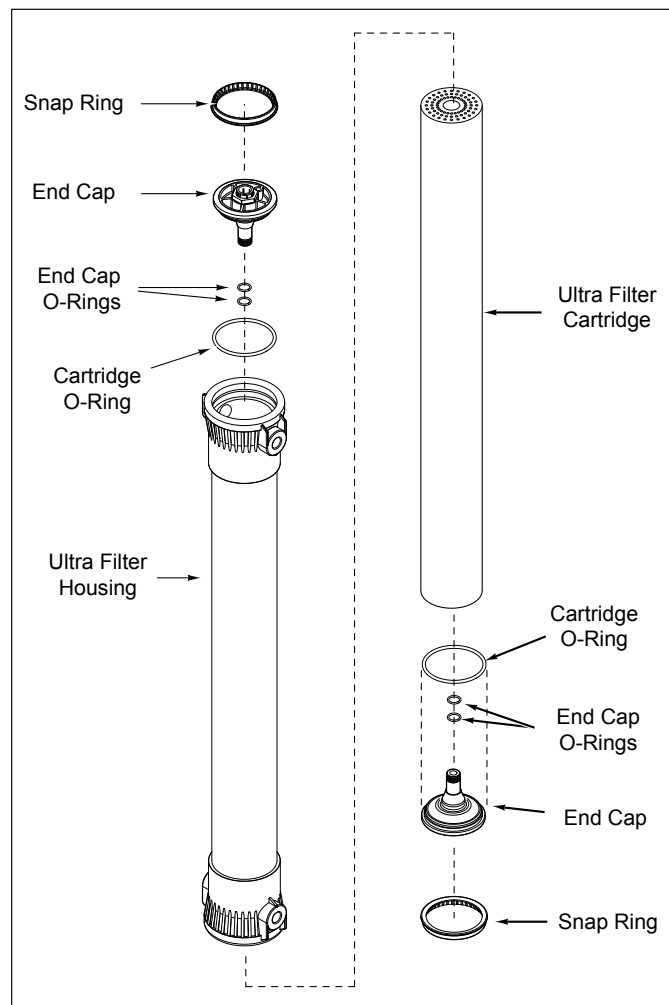
1. Turn off water to the system by closing the Inlet Ball Valve and Outlet Ball Valve.
2. Press the **FLUSH** button to flush the system and relieve pressure. Repeat several times to ensure permeate tank is empty.
3. Remove the Carbon Element and remove the TAC Cartridge Element if present.
4. Locate the long hooked tubing on the right and disconnect the long end from the tee by pushing the collet squarely against the face of the fitting.
5. With the collet pushed in place, pull the tubing from the fitting with your right hand.

**NOTE: Water may drain from the tubing as it is removed. Make sure there is enough room next to the system to remove the cartridge.**

6. Remove the Snap Ring (Figure 8) from the Ultra Filter Housing. Grab the raised lug with a pair of pliers and pull towards the center of the End Cap and away. The Snap Ring should lift out of its groove.
7. Remove the End Cap, End Cap O-Ring, and Cartridge (Figure 8) from the housing.

**NOTE: If the Cartridge does not easily come out of the Housing, remove the opposite End Cap for assistance during Step 5.**

8. Inspect the Large End Cap O-rings and End Cap O-ring for nicks or cuts. Replace as needed.
9. Lubricate all O-rings with a food-grade silicone lubricant. Apply a light coating of lubricant to the inside center tube at both ends of the new cartridge.
10. Record the serial number of the new cartridge. The cartridge serial number is engraved on one end of the outer tube (for example: 05K 12013).
11. Install the End Cap O-ring on the End Cap and insert the Large End Cap into the end of the new cartridge.
12. Position the new cartridge and End Cap at the housing and gently insert into the housing.
13. Press the End Cap into position until it is fully seated and the Snap Ring groove is visible.
14. Install the Snap Ring by guiding the non-lugged end into the groove first, pushing outward and working around the ring until it snaps into place.



**Figure 8. Replacing the Ultra Filter Cartridge**

**NOTE: Make sure that the Snap Ring is fully seated before turning the water on.**

15. Reattach the tubing that was removed in Steps 3 and 4. Be sure the tubing is pushed past the O-ring.

**NOTE: Make sure the fitting is completely inserted onto the tubing past the O-ring. A loose connection results in leaking at the point of connection.**

16. Rinse the new Ultra Filter Cartridge before placing the system back into operation. Follow the **Rinsing the Ultra Filter Cartridge, Sanitizing the System and Lines, and Rinsing the Carbon Element and TAC Cartridge** procedures in the Installation section of this manual to complete the cartridge change.
17. When rinsing is complete, repressurize the system by opening the Outlet Ball Valve then opening the Inlet Ball Valve.

## MAINTENANCE (continued)

### Rinsing and Replacing the Carbon Element

**NOTE: Remove the TAC Cartridge Element, if present, and re-attach the TAC Housing before proceeding.**

1. Turn off the water to the system by closing the Inlet Ball Valve and Outlet Ball Valve.
2. Open the Rinse Ball Valve and allow the system to drain to ensure the permeate tank is empty.
3. Press and hold the RED Pressure Relief Button on the top of each of the Carbon Element Housing to lower the water level inside the housings by 2 to 3 inches.
4. Remove the Carbon Element Housing (Figure 9).
5. Empty any water into a drain and discard the old Carbon Element.
6. Inspect the O-ring on the Carbon Element Housing (Figure 9). Replace the O-ring if it is cracked, twisted, or missing.
7. Lubricate the O-ring with an approved food grade lubricant and install into the Carbon Element Housing.
8. Install the new Carbon Elements into the Carbon Element Housing.

**NOTE: Make sure the Gasket remains in place in the recessed grooves on both ends of the Carbon Element.**

9. Screw the Carbon Element Housing (containing the Carbon Element) into place on the Carbon Element Head. The Housing will come to a hard stop at the end of the thread. Use a Filter Wrench if necessary.

**NOTE: Do NOT overtighten the Carbon Element Housing.**

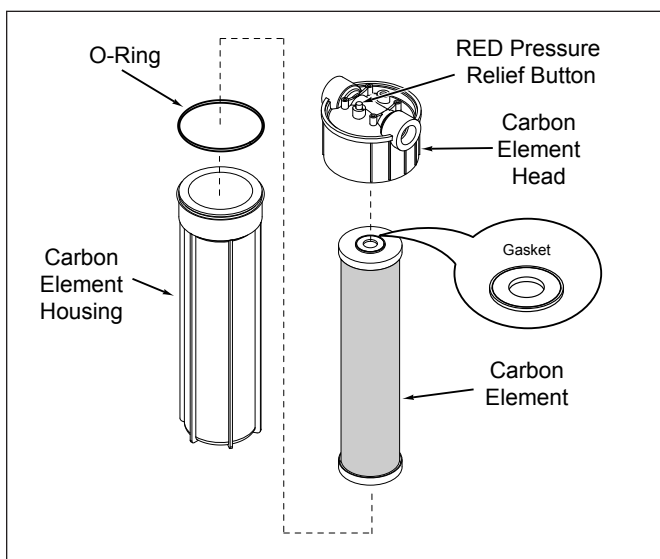
10. Direct water from the Rinse Ball Valve to a drain.

**NOTE: Direct the Rinse Ball Valve to a drain. Do NOT use the water resulting from the flush procedure.**

11. Open the Rinse Ball Valve. Turn on the water to the system by slowly opening the Inlet Ball Valve. Allow water to flow through the Carbon Element and Housing. This clears out trapped air and any carbon fines.
12. To help remove trapped air from the Carbon Element Housing, press the RED Pressure Relief button on the top of the Housing until water just begins to come out.
13. Rinse the Carbon Element for at least 5 minutes.

**NOTE: Do NOT consume the water used for rinsing the Carbon Element.**

14. Re-install the TAC Cartridge Element into the TAC Housing with the arrow on the cartridge pointing up. Reattach the TAC Housing to the system.
15. When the rinsing is complete, close the Rinse Ball Valve and open the Outlet Ball Valve.
16. The system is now ready for use.



**Figure 9. Carbon Element**



## MAINTENANCE (continued)

**NOTE:** Do not perform this procedure with a new Carbon Element installed.

1. Turn off water to the system by closing the Inlet Ball Valve and then close the Outlet Ball Valve.
2. Press the **FLUSH** button to initiate the flush cycle. Repeat several times to ensure the permeate tank is empty.
3. Press and hold the Red Pressure Relief Button on the top of the TAC Housing (Figure 4) to lower the water level inside the housing by 2 to 3 inches.
4. Remove the TAC Housing (Figure 3).
5. Empty any water into a drain and discard the old TAC Cartridge (Figure 4).
6. Inspect the O-ring on the TAC Housing. Replace the O-ring if it is cracked, twisted, or missing.
7. Lubricate the O-ring with an approved food grade lubricant and install into the TAC Housing.
8. Install the new TAC Cartridge into the TAC Housing with the arrow on the cartridge pointing up.

**NOTE:** Make sure the End Seal gaskets are in place in the recessed grooves on both ends of the TAC Cartridge (Figure 4).

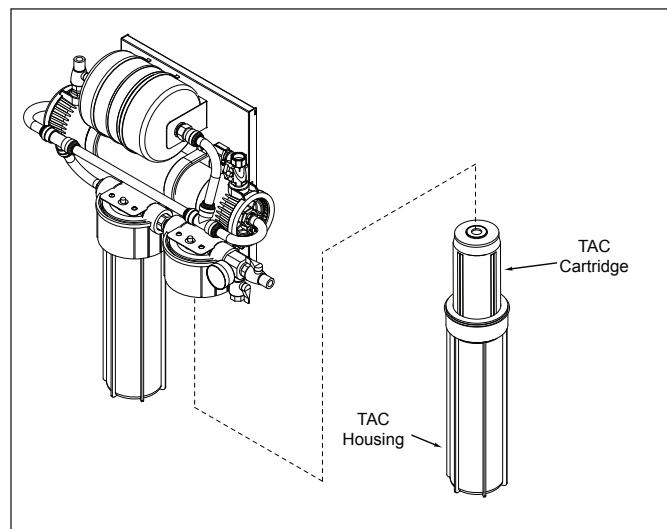
9. Screw the TAC Housing (containing the TAC Cartridge) into place on the TAC Head. The Housing will come to a hard stop at the end of the thread. Use a Filter Wrench if necessary.
10. Direct water from the Rinse Ball Valve to drain.

**NOTE:** It is important to direct the Rinse Ball Valve to a drain as the water resulting from the flush should NOT be used.

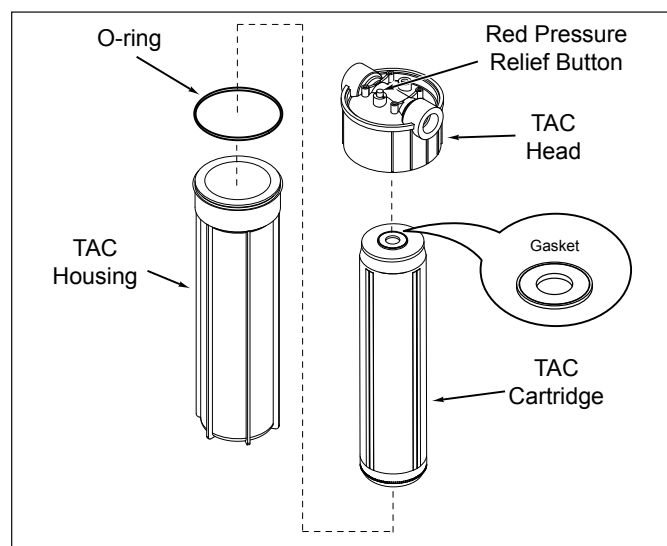
11. Turn on the water to the system by slowly opening the Inlet Ball Valve and allow water to flow through the TAC Cartridge and Housing to clear out trapped air and any carbon fines that may be present.
12. To help remove trapped air from the TAC Housing, press the Red Pressure Relief button on the top of the Housing until water just begins to come out.
13. Rinse the TAC Cartridge for at least 5 minutes.

**NOTE:** Do NOT consume the water used for rinsing the TAC Cartridge.

14. When the TAC Cartridge rinsing is complete, close the Rinse Ball Valve and open the Outlet Ball Valve.
15. Reconnect the water to service. The system is now ready for use.



**Figure 10. Removing the TAC Housing**



**Figure 11. Replacing the TAC Cartridge**

### System Sanitization

The system and downstream plumbing should be sanitized every six months. When necessary, follow the procedure in **Sanitizing the System and Lines** in the Installation section of this manual.

## MAINTENANCE (continued)

### Changing the Interval Setting



Changing the flush interval can cause the Ultra Filter to plug prematurely and may reduce the life of the filter. Consult the factory for more information.

Though not recommended, the interval setting on the Universal Pulse Controller can be changed. If the setting must be changed, use the chart below. Press and hold the corresponding button. After 5 seconds, the Button LED will turn on. After 10 seconds, the Flush LED will also turn on.

Flush Interval	Button	Hold Time	Button LED	Flush LED
15 minutes	A	10 seconds	On	On
30 minutes	B	10 seconds	On	On
45 minutes	C	10 seconds	On	On
1 hour	A	5 seconds	On	Off
4 hour	B	5 seconds	On	Off
6 hours	C	5 seconds	On	Off
12 hours	D	5 seconds	On	Off
24 hours	D	10 seconds	On	On

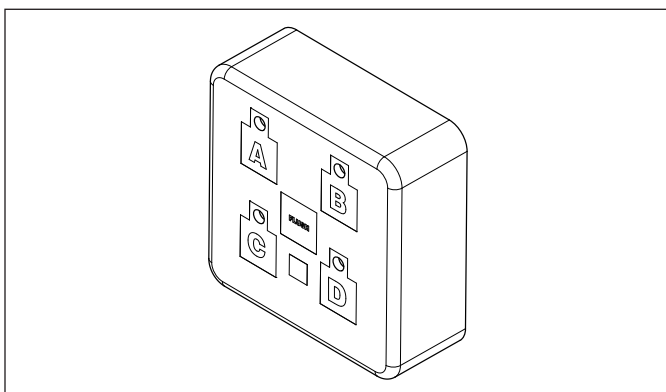


Figure 12. Universal Pulse Controller

### Resetting the Timer Program

During the normal operation, the system will flush according to the set interval. It is possible the system will flush at a time of high water use. If this poses a problem, the controller can be reset. Unplug the power supply, wait for 5 seconds, and then plug the power supply in. When power is restored to the controller, it will automatically enter Flush Mode. The controller will then begin timing from the point when power is restored based on the interval setting selected.

### Semi-Annual Tasks

#### Check Permeate Tank Air Pre-Charge

It is recommended the permeate tank air charge be checked every six months.

Tools and supplies required:

- Air Pressure Gauge, 5–40 psi range (0.3–2.7 bar) with tire valve (Schrader Valve) connection



Air pre-charge should only be checked and adjusted under zero system pressure. The system must be depressurized before checking the tank pre-charge. Do NOT adjust the tank air pre-charge with the system under pressure.



Be careful when adding air to the tank. Do NOT add too much air pressure to the tank.

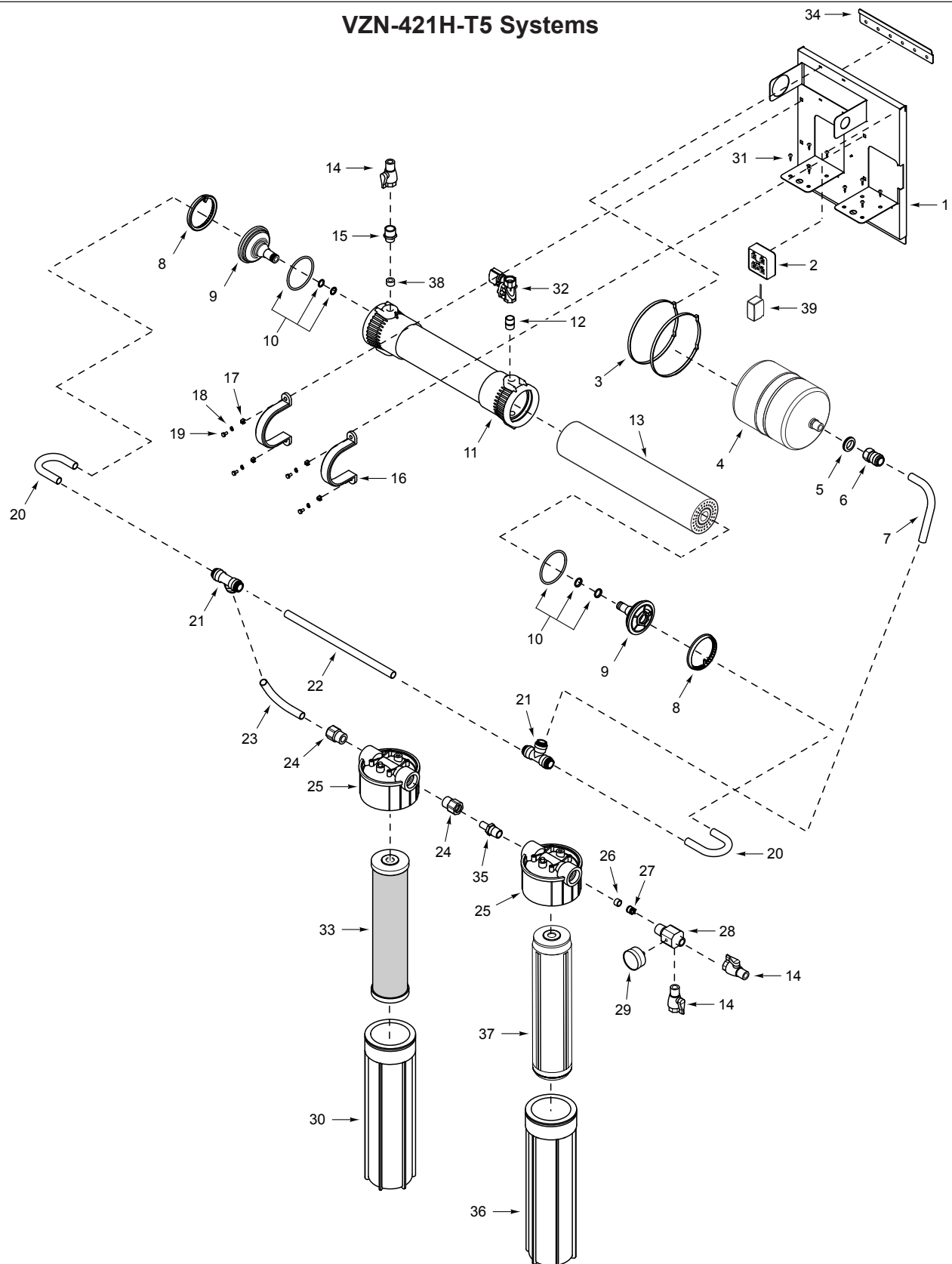
- Source of compressed air (manual bicycle tire pump or air compressor)
- Refer to Figure 1. Depressurize the system by closing the Inlet and Outlet Valves and opening the Rinse Valve. Make sure the Permeate Tank is fully drained.
  - Unscrew the protective cap from the air valve on the tank.
  - Use the pressure gauge to check the tank pre-charge for pressure.
- NOTE:** If any water comes out the air valve, the tank bladder has ruptured and the tank needs to be replaced.
- The permeate tank should have a pressure of 28–31 PSI.
    - To add pressure to the permeate tank, use a manual bicycle tire pump or other source of compressed air.
    - To release pressure from the permeate tank, press the center pin on the air inlet valve.
  - Once the permeate tank is at 28–31 PSI, replace the protective cap on the air valve.
  - Pressurize system by closing the Rinse Valve and opening the Inlet and Outlet Valves.

## TROUBLESHOOTING

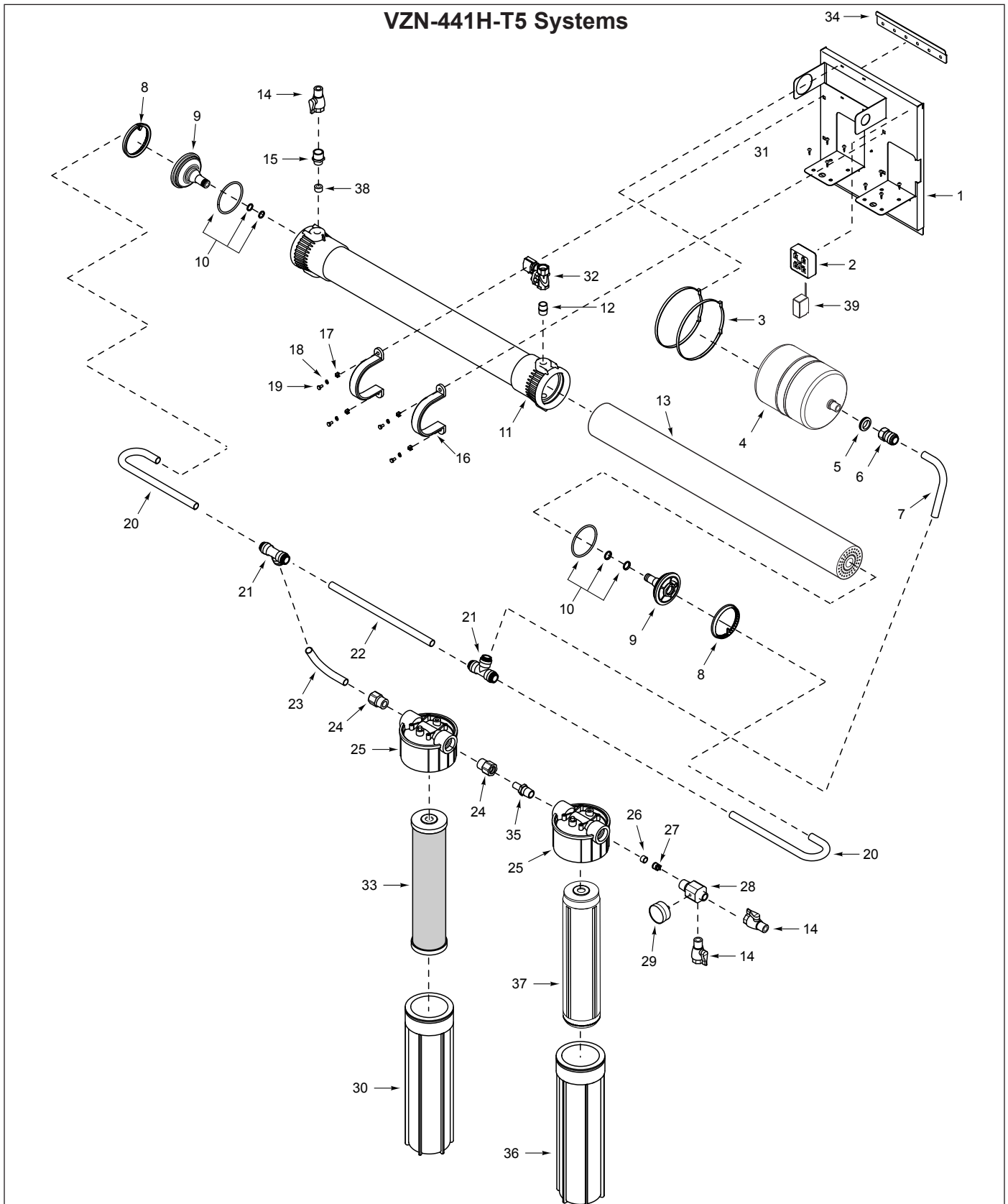
Problem	Possible Cause	Corrective Action
Unit does not have power.	The power cord is not plugged into the appropriate outlet or control box.	Plug power cord into the appropriate outlet.
	The unit is plugged into a switched electrical outlet.	Plug the power cord into an unswitched outlet.
	Universal Pulse Controller is inoperable.	Contact your maintenance person or Authorized Service Agency.
	Transformer is defective.	
No water comes out of the filter system.	Inlet/Outlet Ball Valves closed.	Open the Inlet/Outlet Ball Valves.
	System depressurized.	Pressurize system.
	Drain Valve is stuck open.	Clean, rebuild, and/or replace the Drain Valve.
	Rinse Ball Valve is open.	Close the Rinse Ball Valve.
	The system may be in a flush cycle.	Wait for the flush cycle to end.
	Inlet Strainer (if installed) is plugged.	Clean or replace Inlet Strainer
	Ultra Filter Cartridge is plugged.	Replace Ultra Filter Cartridge.
	Carbon Element is plugged.	Replace Carbon Element.
Low water flow comes out of the filter system.	See above.	See above.
	The inlet water pressure is too low.	Boost the inlet water pressure.
	The outlet check valve may be plugged or defective.	Clean or replace the outlet check valve assembly.
	The inlet flow restrictor may be plugged.	Clean or replace the inlet flow restrictor.
Water tastes bad.	Carbon Element need replacing.	Replace Carbon Element.
	Storage/shipping solution not completely rinsed out of the system.	Rinse the system for a longer period of time; replace Carbon Element.
	Biological growth in pipes.	Sanitize plumbing.
	Water condition changed.	Consider installing additional filtration.
	Broken capillaries in Ultra Filter Cartridge.	Replace Ultra Filter Cartridge.
Flush runs continuously.	Drain Valve stuck open.	Clean, rebuild, or replace the Drain Valve.
	Controller sending continuous signals to valve.	Replace the controller.
Water splashes at drain during flush.	Drain line not positioned properly.	Reposition the end of the drain line.
	Drain not capable of handling high flow rate.	Clean drain; find alternate drain.
Water leaks at ends of the Ultra Filter cartridge after changing cartridge.	O-ring not lubricated.	Lubricate O-ring with food grade lubricant.
	O-ring is split, cut, or twisted.	Replace O-ring.
Water leaks from Carbon Element.	O-ring not lubricated.	Lubricate O-ring with food grade lubricant.
	O-ring is split, cut, or twisted.	Replace O-ring.
Water leaks from system fitting or connection.	Fitting broken or loose.	Tighten or replace the fitting.
	Not enough pipe thread sealant used.	Redo the fitting with the proper amount of sealant.

**REPLACEMENT PARTS**

**VZN-421H-T5 Systems**



**REPLACEMENT PARTS (continued)**



**REPLACEMENT PARTS (continued)**

Replacement Parts can be purchased from an authorized dealer. Contact  
**A.J. Antunes & Co. at 1-630-754-1000 or toll free in the United States at 1-800-253-2991.**

**VZN-421H-T5 Systems**

Item	Part No.	Description	Qty.
1	0505873	VZN Back Plate	1
2	0012357	Universal Pulse Controller	1
3	4060438	36" Black Cable Tie	2
4	7000921	Permeate Tank Replacement Kit	1
5	0400381	Grommet, 1.75" OD x 1.197" ID	1
6	2190158	Female Connector, 3/4" CTS x 3/4" NPT	1
7	2010199	Tubing, Bent 90°	1
8	2180181	Lock Ring	2
9	2180230	End Cap 4" Quick Disconnect	2
10	7000413	O-ring Replacement Kit	1
11	2180201	Ultra Filter Housing 420	1
12	2070117	Nipple, Close 3/4" NPT	1
13	7000411	Ultra Filter Cartridge Replacement Kit (Incl. #10)	1
14	2170131	Ball Valve, 3/4" Female to 3/4" Male	3
15	2190171	Nipple Reducer Hex, 1" to 3/4"	1
16	2180287	UFL Housing Clamp	2
17	3000116	Nut Retainer, 1/4"-20	4
18	3250154	Washer, Lock 1/4"	4
19	3250109	Screw, 1/4"-20 x 1/2"	4
20	2010198	Tubing, UFL Bent 180°	2

Item	Part No.	Description	Qty.
21	2190155	Union Tee	2
22	2010200	Tubing, UFL	1
23	2010176	Tubing, Bent 90°	1
24	2190189	Adaptor, Tube to 1" NPT	2
25	2180220	Carbon Element/TAC-05 Head	2
26	2180290	Check Valve Bushing	1
27	2170127	Check Valve Insert	1
28	2180281	Outlet Adaptor, Machined	1
29	2170128	PSI Pressure Gauge	1
30	2180283	Carbon Element Housing	1
31	3080213	Screw, 1/4"-15 x 3/4"	8
32	4040189	Solenoid Valve, NC 3/4" NPT	1
33	7000669	Carbon Element Replacement Kit	1
34	0505871	VZN Mounting Bracket	1
35	2190154	Adaptor, 1" Stem	1
36	2180255	TAC-05 Housing and O-Ring	1
37	7000554	TAC-05 Cartridge Kit	1
38	0021667	Flow Regulator Assy., 7.9 gpm	1
39	0012146	Power Adaptor Assy.	1
40	2190184	Tee, PVC, 3/4 NPT (not shown)	1
41	2190135	Plug, Nylon, 3/4" NPT (not shown)	1

**VZN-441H-T5 Systems**

Item	Part No.	Description	Qty.
1	0505873	VZN Back Plate	1
2	0012357	Universal Pulse Controller	1
3	4060438	36" Black Cable Tie	2
4	7000921	Permeate Tank Replacement Kit	1
5	0400381	Grommet, 1.75" OD x 1.197" ID	1
6	2190158	Female Connector, 3/4" CTS x 3/4" NPT	1
7	2010199	Tubing, Bent 90°	1
8	2180181	Lock Ring	2
9	2180230	End Cap 4" Quick Disconnect	2
10	7000413	O-ring Replacement Kit	1
11	2180202	Ultra Filter Housing 440	1
12	2070117	Nipple, Close 3/4" NPT	1
13	7000412	Ultra Filter Cartridge Replacement Kit (Incl. #10)	1
14	2170131	Ball Valve, 3/4" Female to 3/4" Male	3
15	2190171	Nipple Reducer Hex, 1" to 3/4"	1
16	2180287	UFL Housing Clamp	2
17	3000116	Nut Retainer, 1/4"-20	4
18	3250154	Washer, Lock 1/4"	4
19	3250109	Screw, 1/4"-20 x 1/2"	4
20	2010197	Tubing, UFL Bent 180°	2

Item	Part No.	Description	Qty.
21	2190155	Union Tee	2
22	2010200	Tubing, UFL	1
23	2010176	Tubing, Bent 90°	1
24	2190189	Adaptor, Tube to 1" NPT	2
25	2180220	Carbon Element/TAC-05 Head	2
26	2180290	Check Valve Bushing	1
27	2170127	Check Valve Insert	1
28	2180281	Outlet Adaptor, Machined	1
29	2170128	PSI Pressure Gauge	1
30	2180282	Carbon Element Housing	1
31	3080213	Screw, 1/4"-15 x 3/4"	8
32	4040189	Solenoid Valve, NC 3/4" NPT	1
33	7000669	Carbon Element Replacement Kit	1
34	0505871	VZN Mounting Bracket	1
35	2190154	Adaptor, 1" Stem	1
36	2180255	TAC-05 Housing and O-Ring	1
37	7000554	TAC-05 Cartridge Kit	1
38	0021666	Flow Regulator Assy., 15 gpm	1
39	0012146	Power Adaptor Assy.	1
40	2190184	Tee, PVC, 3/4 NPT (not shown)	1
41	2190135	Plug, Nylon, 3/4" NPT (not shown)	1

**NOTES**

## LIMITED WARRANTY

Equipment manufactured by A.J. Antunes & Co. has been constructed of the finest materials available and manufactured to high quality standards. These units are warranted to be free from defects in materials and workmanship for a period of one year from date of purchase under normal use and service, and when installed in accordance with manufacturer's recommendations\*. The ultra filtration membrane cartridge is warranted under the same terms and conditions on a prorated basis for 24 months from date of purchase.

\*To ensure continued proper operation of the units, follow the maintenance procedure outlined in the Owner's Manual.

1. This warranty does not cover failures due to improper system installation, defects caused by improper storage or handling prior to placing of the equipment into service. This warranty does not include overtime charges or work done by unauthorized service agencies or personnel. This warranty does not cover normal maintenance, calibration, or regular adjustments as specified in operating and maintenance instructions of this manual, and/or labor involved in moving adjacent objects to gain access to the Equipment.
2. A.J. Antunes & Co. reserves the right to make changes in design or add any improvements on any product. The right is always reserved to modify equipment because of factors beyond our control and government regulations. Changes to update equipment do not constitute a warranty charge.
3. **If shipment is damaged in transit, the purchaser should make a claim directly upon the carrier. Careful inspection should be made of the shipment as soon as it arrives and visible damage should be noted upon the carrier's documentation. Damage should be reported to the carrier. This damage is not covered under this warranty.**
4. THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EACH OF WHICH IS HEREBY EXPRESSLY DISCLAIMED. THE REMEDIES DESCRIBED ABOVE ARE EXCLUSIVE AND IN NO EVENT SHALL A.J. ANTUNES & CO. BE LIABLE FOR SPECIAL CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR THE BREACH OR DELAY IN PERFORMANCE OF THIS WARRANTY.

Prices and specifications are subject to change without notice.



**A.J. Antunes & Co.**

**We exist to make our customers successful.**

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